



# Standard operating procedure

## Installation of anvil covers



**step 1**

Hold the cover with the keyway locking section facing upwards.



**step 2**

Push the locking section into the keyway.



**step 3**

Use a dead blow mallet to fully seat the anvil cover. If necessary strike sideways to eliminate any gaps.



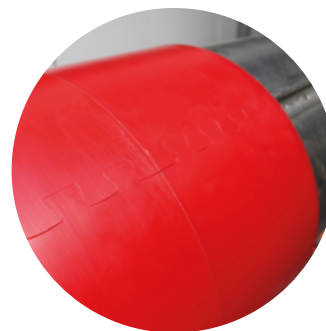
**step 4**

Rotate the cylinder and pull the cover tight. Holding the cover down, use the dead blow mallet to pre seat the anvil cover.



**step 5**

Holding the cover down, use the dead blow mallet to pre seat the anvil cover.



**step 5**

To complete the installation, starting at one end, strike the cover in a downwards motion to drive the teeth into the keyway. Once one end of the cover is seated, work across the cover until fully mounted.

N.B. Once the full set is installed, feel across the keyway to make sure all the high spots are hammered down (only then run the find cover feature if the machine is equipped with the Sun-Grind device).

