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EN

Standard operating procedure

Installation of anvil covers



step 1

Hold the cover with the keyway locking section facing upwards.



step 2

Push the locking section into the keyway.



step 3

Use a dead blow mallet to fully seat the anvil cover. If necessary strike sideways to eliminate any gaps.



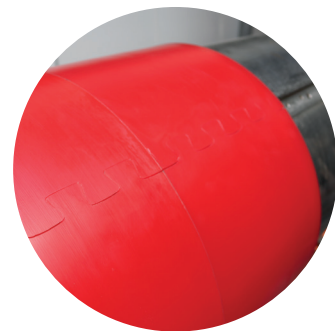
step 4

Rotate the cylinder and pull the cover tight. Holding the cover down, use the dead blow mallet to pre seat the anvil cover.



step 5

Holding the cover down, use the dead blow mallet to pre seat the anvil cover.



step 6

To complete the installation, starting at one end, strike the cover in a downwards motion to drive the teeth into the keyway. Once one end of the cover is seated, work across the cover until fully mounted.

N.B. Once the full set is installed, feel across the keyway to make sure all the high spots are hammared down (only then run the find cover feature if the machine is equipped with the Sun-Grind device).

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Log sheet

Rotation of anvil covers

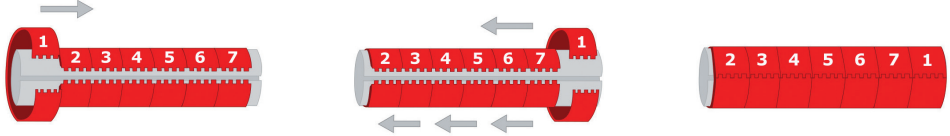
WATCH OUT! For machines equipped with automatic trimming devices we recommend following:
after installing the anvil covers, make sure that all the locking teeth are mounted flat and do not trim at this stage
but wait at least 30.000 rotations before starting with the first trim.

MACHINE:			
Install date	Shift	Rotation, Trim	Comments

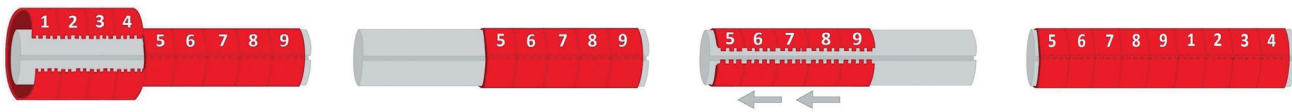
IS-UK REV. 03

Some examples of rotation plans:

Example 1



Example 2



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